

Turbine Flow Meter

Model 1100

DESCRIPTION

The Model 1100 turbine flow meter is designed to withstand the demands of the most rigorous flow measurement applications. Originally developed for the secondary oil recovery market, the Model 1100 flow meter is an ideal meter for liquid flow measurement on or off the oil field.

The meter features a rugged 316 stainless steel housing and rotor support assemblies, CD4MCU stainless steel rotor, and abrasive-resistant tungsten carbide rotor shaft and journal bearings. The Model 1100 maintains measurement accuracy and mechanical integrity in the corrosive and abrasive fluids commonly found in oil field water flood projects and many industrial applications.

When paired with a Blancett flow monitor, the Model 1100 turbine meter meets a wide range of measurement requirements. This makes it ideal for applications such as pipelines, production/injection fields, in-situ mining operations, offshore facilities, and other industrial applications. For a full list of Blancett flow monitors, see www.badgermeter.com.

FEATURES

- Offers accurate and repeatable flow measurement in ranges from 0.6...5000 gmp (20...171,000 bpd)
- Cost-effective solution for turbine flow meter applications
- Rugged 316 stainless steel construction offers long service life in severe operating environments
- Available in NPT, BSP, Victaulic®, flange, or hose barbed end connections
- NIST traceable calibration
- Installation in pipe sizes from 1/2...10 in. Can integrate electronically with a Blancett flow monitor
- K-factor Scaler, or the F to I/F to V Intelligent Converter Field replaceable repair kits allow for turbine replacement without loss of accuracy

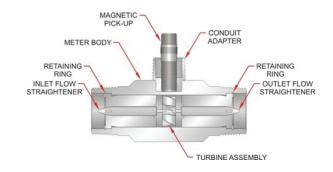
INSTALLATION

The Model 1100 turbine meter is simple to install and service. It operates in any orientation (horizontal to vertical) as long as the "flow direction" arrow is aligned in the same direction as the actual line flow. For optimum performance, the flow meter should be installed with a minimum of 10 diameters upstream straight pipe length and 5 diameters downstream straight pipe length.



OPERATING PRINCIPLE

Fluid entering the meter passes through the inlet flow straightener which reduces its turbulent flow pattern and improves the fluid's velocity profile. Fluid then passes through the turbine, causing it to rotate at a speed proportional to fluid velocity. As each turbine blade passes through the magnetic field at the base of the transducer, an AC voltage pulse is generated in the pickup coil. These pulses produce an output frequency proportional to the volumetric flow through the meter.





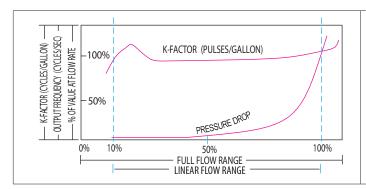
K-FACTOR

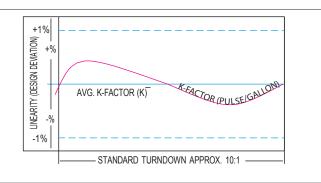
The K-factor represents the number of output pulses transmitted per gallon of fluid passing through the turbine meter. Each turbine has a unique K-factor. However, turbine meters are not functionally consistent throughout the full flow range of the meter.

There are several forms of friction inherent in the turbine meters that retard the rotational movement of the turbine rotor. These frictional forces include: magnetic drag, created by electromagnetic forces of pickup transducers; mechanical drag, due to bearing friction; and viscous drag, produced by flowing fluid.

As flow increases, the frictional forces are minimized and the free-wheeling motion of the turbine rotor becomes more linear (proportional to flow). The K-factor becomes relatively constant and the linear throughout the balance of the linear flow range. This is approximately a 10:1 turndown ratio from the maximum flow rate down to the minimum flow rate.

Typical K-factor Curve (Pulse per US Gallon)





SPECIFICATIONS

Materials of Construction	Body	316 stainless steel				
	Rotor	CD4MCU stainless steel				
	Rotor Support	316 stainless steel				
	Rotor Shaft	Tungsten carbide				
Turndown Ratio	10:1					
Flow Accuracy	±1% of reading for 7/8 in. and larger meters					
	$\pm 1\%$ of reading over the upper 70% of the measuring range for 3/8, 1/2, and 3/4 in. meters					
Repeatability	±0.1%					
Calibration	Water (NIST traceable calibration)					
Pressure Rating	5000 psi max.					
Turbine Temperature	–150350° F (–101177° C)					
End Connections	NPT, BSP, Victaulic®, flange, hose barbed					
Certifications	CSA Class I Div 1, Groups C & D					
	Class II Div 1, Groups E, F & G: intrinsically safe*					
	CSA Class I Div 1 Groups C,D; complies to UL 1203 and CSA 22.2 No. 30					
	Met Labs File No. E112860 (for explosion proof models only)					

^{*} Contact factory for ordering options

¹Part Number	Bore Size	End Connections	Max. psi	Flow Ranges			Strainer	² Approx. K-factor	Meter Weight	End to End
				GPM (LPM)	BPD	M³/D	Mesh	Pulse/Gal	(lb)	Length
B110-375-½	3/8 in. (9.5 mm)	1/2 in. male NPT	5000	0.63 (2.311.4)	20100	3.316	60	18000	1	3 in. (76.2 mm)
B110-500-1/2	1/2 in. (12.7 mm)	1/2 in. male NPT	5000	0.757.5 (2.828.4)	25250	4.141	60	13000	1	3 in. (76.2 mm)
B110-750-1/2	3/4 in. (19.1 mm)	1/2 in. male NPT	5000	215 (7.656.7)	68515	10.981.75	60	3300	1	3 in. (76.2 mm)
B110-375	3/8 in. (9.5 mm)	1 in. male NPT	5000	0.63 (2.311.4)	20100	3.316	60	18000	2	4 in. (101.6 mm)
B110-500	1/2 in. (12.7 mm)	1 in. male NPT	5000	0.757.5 (2.828.4)	25250	4.141	60	13000	2	4in. (101.6 mm)
B110-750	3/4 in. (19.1 mm)	1 in. male NPT	5000	215 (7.556.7)	68515	10.981.75	60	3300	2	4 in. (101.6 mm)
B110-875	7/8 in. (22.2 mm)	1 in. male NPT	5000	330 (11.4113.6)	1001000	16160	60	3100	2	4 in. (101.6 mm)
B111-110	1 in. (25.4 mm)	1 in. male NPT	5000	550 (18.9189.3)	1701700	27.25272.5	40	870	2	4 in. (101.6 mm)
B111-115	1-1/2 in. (38.1 mm)	1-1/2 in. male NPT	5000	15180 (56.8681.4)	5156000	82981	20	330	5	6 in. (152.4 mm)
B111-121	1-1/2 in. (38.1 mm)	2 in. male NPT	5000	15180 (56.8681.4)	5156000	82981	20	330	6	6 in. (152.4 mm)
B311-066	1-1/2 in. (38.1 mm	2 in. grooved end	800	15180 (56.8681.4)	5156000	82981	20	330	6	6 in. (152.4 mm)
B111-120	2 in. (50.8 mm)	2 in. female NPT	5000	40400 (151.41514.2)	130013000	2182180	20	52	14	10 in. (245 mm)
B311-004	3 in. (76.2 mm)	3 in. male NPT	800	60600 (227.12271.2)	210021000	3273270	10	57	15	12-1/2 in. (317.5 mm)
B111-130	3 in. (76.2 mm)	3 in. grooved end	800	60600 (227.12271.2)	210021000	3273270	10	57	15	12-1/2 in. (317.5 mm)
B311-084	4 in. (101.6 mm)	4 in. male NPT	800	1001200 (378.54542.5)	340041000	5456540	10	29	20	12 in. (304.8 mm)
B111-140	4 in. (101.6 mm)	4 in. grooved end	800	1001200 (378.54542.5)	340041000	5456540	10	29	20	12 in. (304.8 mm)
B311-085	6 in. (152.4 mm)	6 in. male NPT	800	2002500 (757.19463.5)	680086000	109013626	4	7	46	12 in. (304.8 mm)
B111-160	6 in. (152.4 mm)	6 in. grooved end	800	2002500 (757.19463.5)	680086000	109013626	4	7	46	12 in. (304.8 mm)
B111-180	8 in. (203.2 mm)	8 in. grooved end	800	3503500 (1324.913248.9)	12000120,000	136319076	4	3	56	12 in. (304.8 mm)
B111-200	10 in. (254 mm)	10 in. grooved end	800	5005000 (1892.718927.1)	17000171,000	272527252	4	1.6	80	12 in. (304.8 mm)

 $^{^1}$ Includes Standard Mag Pickup, p/n B111109, -150...330° F (-101...165° C), suitable for all mounting styles

² All K-factors are approximate

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